





90 kW (Electro)

119 kW (Stage IIIa)

123 kW (Stage V)



1 23.9/25.1 t



9-13 m







Mobile material handling machine

B21 Advanced. The E-Series



1962: rope-driven S833 with elevated operator cab

What makes up the E-Series

- More than 65 years of experience in designing and constructing hydraulic material handling machines
- Uncompromisingly high performance in all areas: Focus on material handling
- Technology that can be mastered: Highquality components without over-engineering
- Long product service life and high value retention

Your top benefits

- Green Efficiency
 Save fuel reduce operating costs
 Work quietly protect operator and environment
- Peak performance

 Durable mechanical systems stressed parts optimized

 High speeds high load capacities
- Maximum usability

 Comfortable Maxcab operator cab relaxed work

 SENCON work program selection made easy
- Maximum safety
 Safe entry and exit no-slip steps
 State-of-the-art camera entire work area in view
- Maintenance and service made easy
 SENNEBOGEN Control System SENCON easy fault diagnosis
 Easy Maintenance clear labeling
- Consultation and support in your area
 3 production sites 2 subsidiaries
 more than 130 sales partners worldwide and also in your area





B21 The E-Series. At a glance.



Four ways to save fuel

- Up to 20% savings: working in Eco Mode with reduced engine speed
- Idle automation reduces speed to 40% of operating speed
- Stop automation switches the engine off when not needed
- Optimized settings of engine and hydraulics reduces fuel consumption





Quiet operation **2**

- Consistently quiet operation thanks to decoupled engine mounts and soundproofing in the doors
- Soundpower level according to 2000/14/EC up to 2 dB lower than required

High-capacity cooling **I**

- Constant, reliable performance thanks to largedimensioned and robust fans and coolers
- Water and oil coolers with top-notch efficiency thanks to axial-piston pump and motor control and on demand thermostatic control
- Fan reversal for cleaning in series



Powerful hydraulic system 4

- Strong pumps with power reserves
- Top efficiency thanks to large-dimensioned hydraulic valves and lines
- Extra-long change intervals of 4,000 operating hours through initial fill-up with special oil with extended service life when using SENNEBOGEN HydroClean*

The premium cab.



Features

- optimum cab climate with automatic air conditioning system, partial tinted glass
- pleasant and equal temperature dispersion by means of 9 nozzles
- panoramic view
- comfort seat with air suspension
- very quiet through optimized noise insulation
- Highest safety & comfort with sliding door, wide door opening
- ergonomically arranged operating controls for fatigue-free and relaxed working
- 12 V, 24 V, and USB charging sockets hands-free telephone preparation, document box
- various options: electric cooler behind operator`s seat, protective covers, seat air conditioning

SENNEBOGEN joysticks

- consoles and ergonomic joysticks that move with the seat
- pleasant grip through ergonomic design
- precise control of all movements through direct and sensitive function activation
- quick access to all operating controls through optimized design of all push-buttons and switches









B21 Maintenance and service made easy.



Optimized for maintenance

- Fast and easy diagnosis thanks to straightforward and clearly labeled electrical distributor
- Easy access to all service points on the machine
- Automatic central lubrication for equipment and slewing ring



SENNEBOGEN Hydro Clean*

- Optimal protection of hydraulic components thanks to 3 µm microfilter
- Cleaner hydraulic oil, longer service life



Central measuring points

- Easily accessible
- Quickly inspect entire hydraulic system



Clear labeling

- All parts labeled with a unique part number
- Easy and reliable spare parts ordering

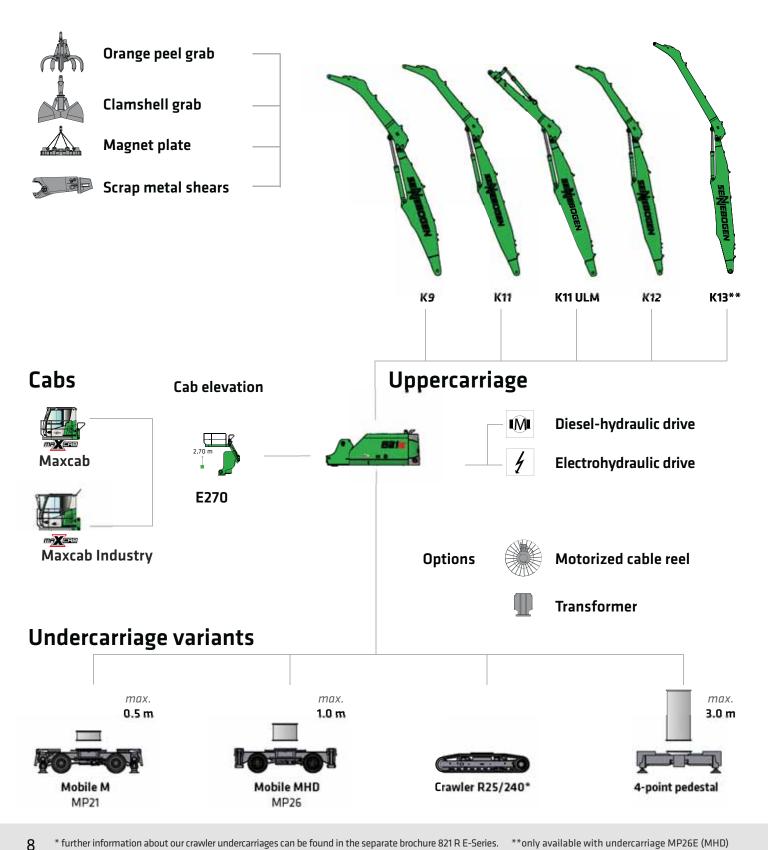
7 * Option



B21 Modular design - versatile solutions

Attachments

Equipment options (others available upon request)



^{*} further information about our crawler undercarriages can be found in the separate brochure 821 R E-Series. **only available with undercarriage MP26E (MHD)





B21 Technical data, equipment

MACHINE TYPE

Model (type) 821

ENGIN	E				
Power	Stage V: Rated power: 123 kW at 2200 rpm Stage Illa: Rated power: 119 kW at 2200 rpm				
Model	Cummins B4.5, Stage V Cummins QSB4.5, Stage IIIa Direct injection, turbo charged, charge air cooler, reduced emissions, ECO-Mode, Idle automation				
Cooling	Water-cooled				
Diesel filter	with water separator and heating system				
Air filter	Dry air filter with integrated pre-separator, safety element, contamination indicator				
Fuel tank	300 l				
DEF tank	30 l (Stage V)				
Electr. system	24 V				
Batteries	2 x 110 Ah, battery disconnect switch				
Options	Engine block heaterElectric fuel pumpJump-start battery terminalsadditional cyclone pre-separator				

UPPERCARRIAGE				
Design	Torsion-resistant upper frame with end shields all the way from boom linkage to counterweight for optimized force transmission, precision-crafted steel bushings for boom bearings, lockable storage compartment, very low noise emissions			
Central lubrication	Automatic central lubrication for equipment and slewing gear			
Electrical system	Central electrical distributor, battery disconnect switch			
Safety	Camera package (right/rear)			
Options	 Slewing gear brake via foot pedal Hand rail at the upper structure for additional safety LED lighting packages Fire extinguisher Special paint finish Electric heater for hydraulic tank Low-temperature packages Telematic system SENtrack DS 			

Options	Hydraulically driven magnetic generator
	9 kW/15 kW

- Additional ballast
- Rotating lights and alarm horns

HYDRA	ULIC SYSTEM			
Load Sensing / L functions	UDV hydraulic system for work and travel			
Pump type	Swashplate-type variable displacement piston pump, load pressure-independent flow distribution for simultaneous, independent control of work functions			
Pump control	Zero-stroke control, on-demand flow control - the pumps only pump as much oil as acutally needed, pressure purging, load limit sensing control			
Delivery rate	310 I/min			
Operating pressure	up to 350 bar			
Filtration	High-performance filtration with long change intervals			
Hydraulic tank	260 l			
Control system	Proportional, precision hydraulic actuation of work movements, 2 hydraulic servo joysticks for the work functions, additional functions via switches and foot pedals			
Safety	All hydraulic circuits secured with safety valves, hydraulic accumulator for emergency equipment and cab lowering if engine stops, pipe fracture safety valves for stick and hoist cylinders			
Options	 Bio-oil Tool Control for programming pressure/rate for up to 10 tools Additional hydraulic circuit for shear attachment Load moment warning with capacity utilization indicator with/without shutdown Electronic overload safeguard with overload shutdown SENNEBOGEN HydroClean 3 µm hydraulic microfilter 			

SLEWING DRIVE			
Gear box	Planetary gearbox with axial piston motor and integrated brake valve		
Parking brake	Spring-loaded, hydraulically vented safety multi-disk brake		
Slewing ring	Large-dimensioned slewing ring		
Slewing speed	0-8 rpm, continuous. Hydraulic brake valves integrated into motor ensure ware-free braking		



B21 Technical data, equipment

Ш САВ					
Cab type	Hydraulically elevating cab E270				
Cab equipment	Sliding door, excellent ergonomics, climate automation, seat heater, air-suspension comfort seat, fresh air filter / circulating air filter, joystick steering, 12 V / 24 V connections, SENCON				
Options	 active seat air conditioning Auxiliary heating system with timer Cabs with active carbon filter Armored-glass windshield Armored-glass sunroof Safety side window and rear window Rolling shade for roof window and windshield Protection guards FOPS protective roof grating Protective front grating Radio with speakers Maxcab industrial cab with undivided armored glass windshield electrical cooling box Steering wheel steering 30° tiltable cab Camera for ground monitoring Protective cover for the seat Comfort armrests Protective ventilation system 				

	 30° tiltable cab Camera for ground monitoring Protective cover for the seat Comfort armrests Protective ventilation system 		
EQUIPM	MENT		
Design	Sealed and soiling-protected box design with oversized bearing points for long service life. Oversized bearing points with low-maintenance, sealed special bushings, precision-crafted		
Cylinders	Special hydraulic cylinder with hydraulic end position damping, optimized kinematics for high lifting power. The material handling equipment is specifically designed for highperformance applications.		
Central lubrication	Automatic central lubrication system		
Options	 Ball valves on the hydraulic lines - open and close grab Multi-coupling Adjustable hoisting limiter/stick limiter Additional cameras Boom damping 		

UNDER	CARRIAGE			
Design	Strong undercarriage with 4-point outrigger support or combination of stabilizer blade and claw support (option), hydraulically locking pendulum steering axle. Pendulum axle cylinder with pipe-fracture safety valves			
Drive	All-wheel drive powered by a variable-displacement hydraulic motor with direct-mounted, automatically actuated brake valve and 2-stage power shift transmission. Strong planetary axles with integrated steering cylinder, 2-circuit multi-disk service brake.			
Parking brake	Spring-loaded multi-disk brake			
Tires	8 x 10.00-20 solid rubber			
Speed	Stage I: 0-5.5 km/h ; Stage II: 0-20 km/h			
Options	 8 x 10.00-20 pneumatic tires Individual outrigger actuation Additional pushing blade for 4-point outrigger (front or rear) 2-point outrigger and stabilizer blade (front or rear) Protection for travel drive/shunting coupling Pylon extension 			

ELEC	CTRIC DRIVE GGREEN
Option	 Power: 90 kW / 400 V / 50 Hz Total connected load 200 kVA, machine fusing 200 (alternatively 250 A with magnet system) for 400 V, motor start-up via star-delta circuit Advantages: lowest operating costs, quiet and virtually vibration-free work, long service life of hydraulic components

OPERATING WEIGHT				
Mass	821 M with 4-point outrigger, K11 compact loading equipment and orange peel grab 600 l ca. 23,950 kg			
	821 MHD with 4-point outrigger, K12 compact loading equipment and orange peel grab 600 l ca. 25,100 kg			
Note	The operating weight varies by model and equipment.			

B21 Load ratings **K9** 12 10 8 5.4 [4,8] 4.9 6.2 6 [3,4]6.8 5.6 [3,3]4 14.0 9.4 3.9 5.6 [6,6] [4,4][3,2] [2,4]2 9.9 5.6 4.2 [6,1] [4,2] [3,1] 9.7 7.0 4.0 5.2 0 Machine shown [4,0] [5,8][4,0][3,0]reversed 8.2 6.0 [5,8] -2 -4 20130117175314 [20130308104901] -6 0 2 4 6 8 10 14 12 Undercarriage Compact boom Cab E270 Maxcab, MP21 5.1 m **Grab stick** hydraulically elevating 4.0 m

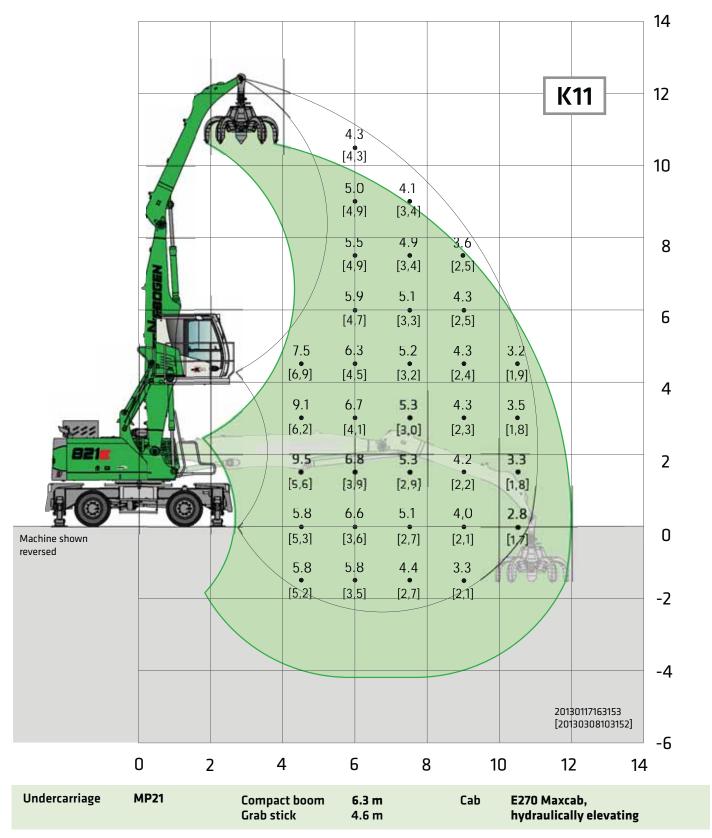
All load ratings are specified in tons (t) and apply at the end of the stick, without attachment, on solid, level ground. Attachments such as grabs, magnets, load hooks, etc. are part of the specified load ratings. The specified values are 75% of the static tipping load or 87% of the hydraulic lifting force in accordance with ISO 10567. In accordance with EU standard EN 474 / 5, hydraulic material handling machines used for hoisting must be equipped with pipe fracture safety devices on the hoist and stick cylinders and an overload warning device. Load ratings apply to a machine with deployed 4-point outrigger support and 360° slewing. Load ratings in square brackets [] apply to blocked pendulum axle, undeployed outriggers (free-standing) and 360° slewing.







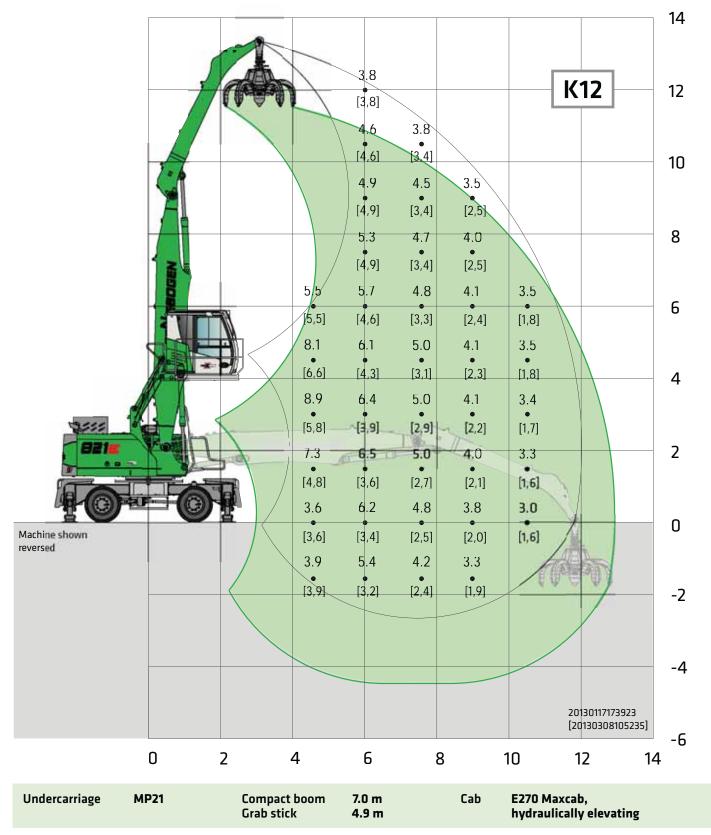
M



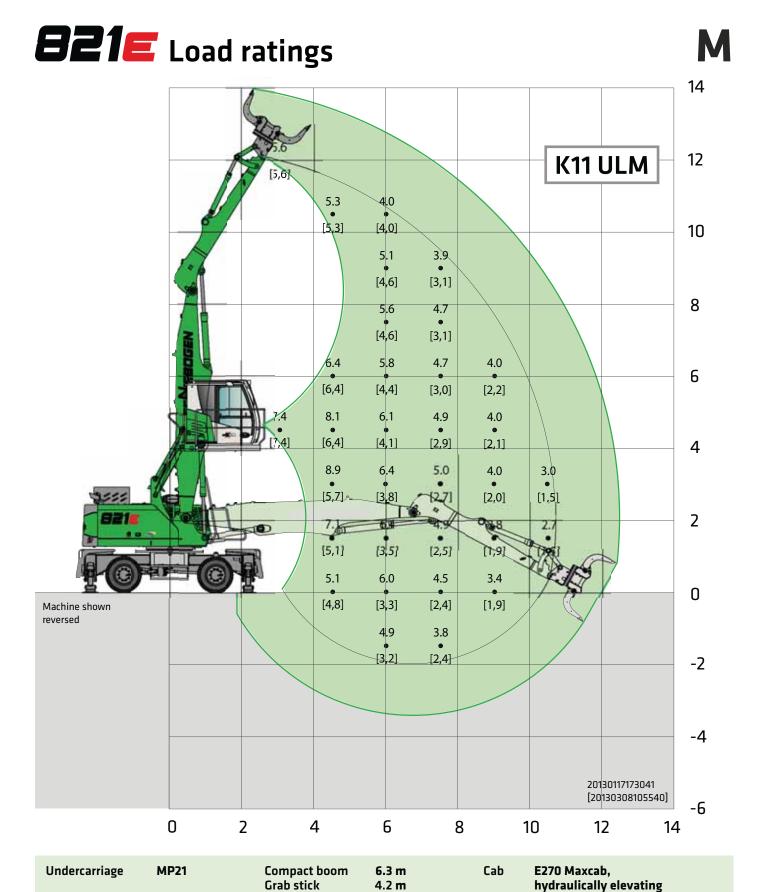
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B21 Load ratings

M

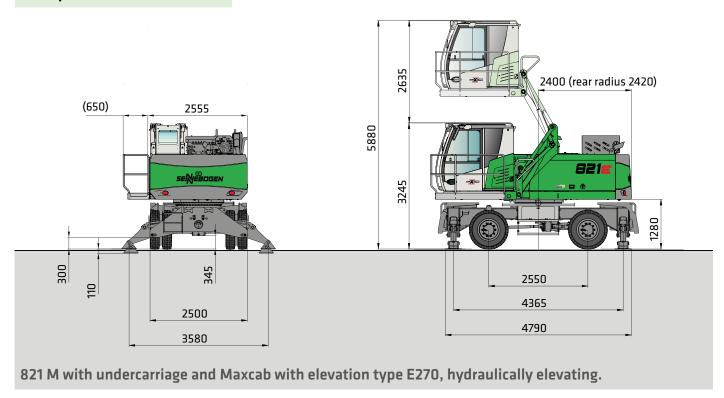


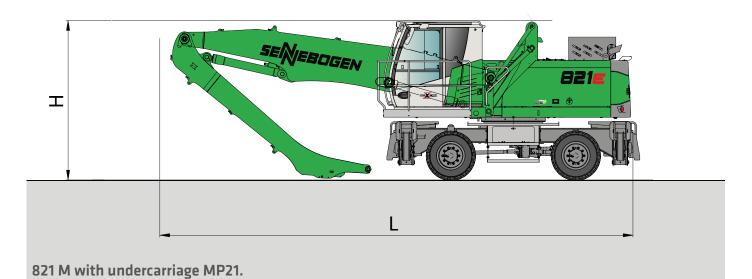
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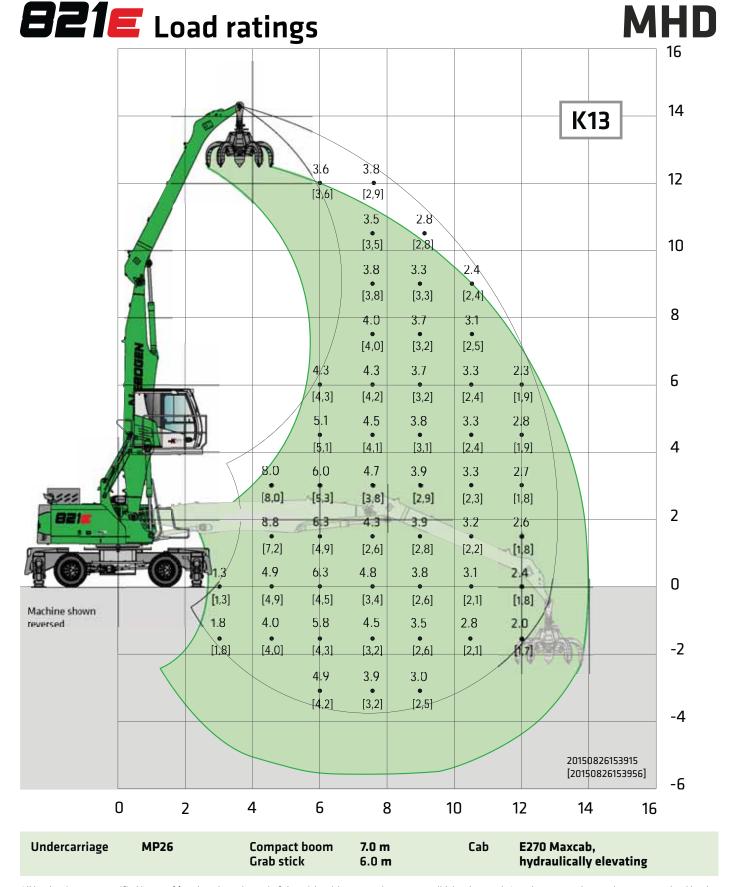
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Transport width: 2.555 mm





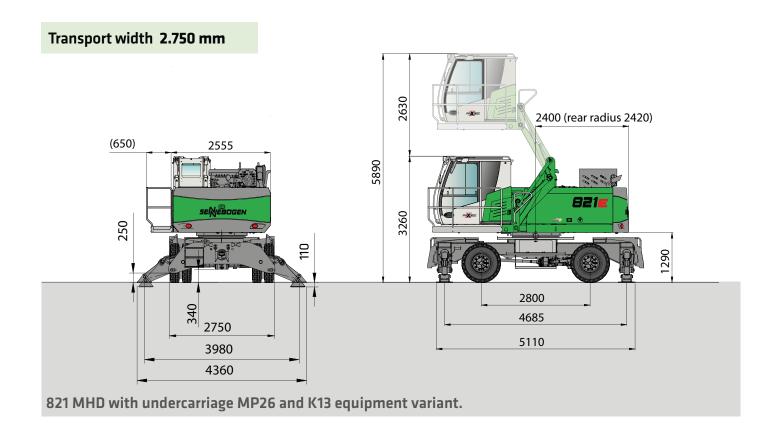
	Compact boom	Grabstick	Transport length (L)	Transport height (H)
К9	5.1 m	4.0 m	8.5 m	3.25 m
K11	6.3 m	4.6 m	9.65 m	3.25 m
K11 ULM	6.3 m	4.2 m ULM	9.7 m	3.25 m
K12	7.0 m	4.9 m	10.4 m	3.25 m

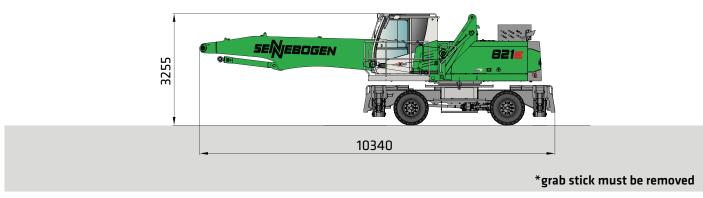


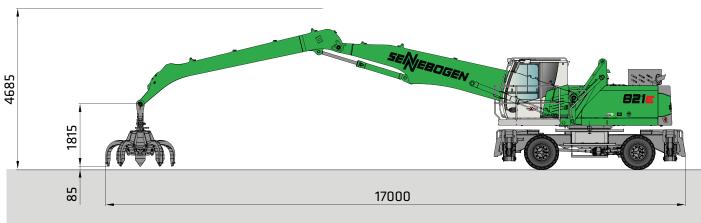
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B21 Recommended grabs

SGM orange peel grab (4 shells)



Basiss / sins	Cuah samasitus	Weight¹ Shell shape		may niled density
Design / size	Grab capacity			Shell shape
		НО	G	
SGM	I	kg	kg	t/m³
400.30-4	400	1290	1390	
600.30-4	600	1315	1445	2,0
800.30-4	800	1350	1515	

SGM orange peel grab (5 shells)



Design / size	Grab capacity	Weight ¹		max. piled density
Design / size		Shell shape		
		НО	G	
SGM	I	kg	kg	t/m³
400.30	400	1480	1530	
600.30	600	1510	1590	2,0
800.30	800	1550	1660	

Clamshell grab SGZ



Design / size	Grab capacity	Weight ¹ kg	max. piled density	
1000.40	1000	1440		
1200.40	1200	1575		
			2,0	
1400.40	1400	1650		
1600.40	1600	1775		



Design / size	Grab capacity	Weight ¹	
SGR	1	kg	
800.30 L	380	1000	
1000.30 L	450	1050	
1200.30 L	520	1060	

Magnetic plates

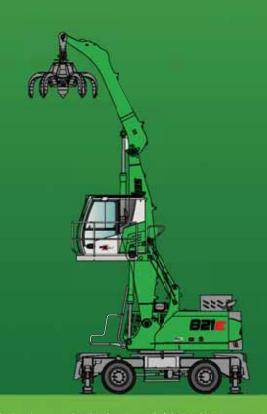


Type series / model	Power	Deadweight	Breakaway force	Load -bearing capacity in kg	
woкo	kW	kg	kN	Slab (Safety factor 2)	
S-RLB 10	4,8	730	190	9500	
S-RLB 11.5	5,5	1060	240	12000	
S-RLB 12.5	8,8	1310	280	14000	
S-RLB 13.5	10,0	1700	300	15000	
Recommended magnetic generator: 9/15 kW					

^{*)} Available upon request 1) Weight information without grab suspension, stick bolts, hose system

²) Half-open shells: shell sheet steel width 400 mm, 500 mm wide for 1250 I capacity and higher





This catalog describes machine models, scopes of equipment of individual models, and configuration options (standard equipment and optional equipment of the machine delivered by SENNEBOGEN Maschinenfabrik GmbH. Machine illustrations can contain optional equipment and supplemental equipment actual equipment may vary dependent country to which the machines are delivered, especially in regard to standard and optional equipment and tolerances.

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